## UNITED STATES DEPARTMENT OF THE INTERIOR MINERALS MANAGEMENT SERVICE GULF OF MEXICO REGION

## **ACCIDENT INVESTIGATION REPORT**

L.	OCCURRED			
	DATE:	STRUCTURAL DAMAGE		
	11-JUN-2007 TIME: 0230 HOURS	CRANE		
		OTHER LIFTING DEVICE		
2.	OPERATOR: Anadarko Petroleum Corporation	DAMAGED/DISABLED SAFETY SYS.		
	REPRESENTATIVE: Michael Cowan	X INCIDENT >\$25K Flash gas		
	TELEPHONE: (832) 636-8786	H2S/15MIN./20PPM compressor/engine		
	CONTRACTOR:	X		
	REPRESENTATIVE: TELEPHONE:	X REQUIRED MUSTER		
	TELEPHONE:	SHUTDOWN FROM GAS RELEASE		
2	OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR	OTHER		
٠.	ON SITE AT TIME OF INCIDENT:			
		6. OPERATION:		
		E PRODUCETON		
1.	LEASE: <b>G22987</b>	X PRODUCTION DRILLING		
	AREA: GC LATITUDE:	H WORKOVER		
	BLOCK: 680 LONGITUDE:	COMPLETION		
		HELICOPTER		
5.	PLATFORM: A (Constitution	MOTOR VESSEL		
	RIG NAME:	PIPELINE SEGMENT NO.		
		☐ OTHER		
5.	ACTIVITY: EXPLORATION (POE)	O GANGE		
	X DEVELOPMENT/PRODUCTION	8. CAUSE:		
7	(DOCD/POD) TYPE:	X EQUIPMENT FAILURE		
<i>'</i> .		HUMAN ERROR		
	HISTORIC INJURY	EXTERNAL DAMAGE		
	REQUIRED EVACUATION	SLIP/TRIP/FALL WEATHER RELATED		
	LTA (1-3 days)	X LEAK		
	LTA (>3 days	UPSET H20 TREATING		
	RW/JT (1-3 days) RW/JT (>3 days)	OVERBOARD DRILLING FLUID OTHER		
	Other Injury			
		O MARIE DEPEND		
	FATALITY POLLUTION	9. WATER DEPTH: <b>4970</b> FT.		
	X FIRE	10. DISTANCE FROM SHORE: 150 MI.		
	X EXPLOSION	10. DISTANCE FROM SHORE: 150 MI.		
	LWC   HISTORIC BLOWOUT	11. WIND DIRECTION: SE		
	UNDERGROUND	SPEED: 2 M.P.H.		
	SURFACE	огнар. <b>2</b> м.г.п.		
	DEVERTER	12 CUDDENT DIDECTION. M		
	SURFACE EQUIPMENT FAILURE OR PROCEDURES	12. CURRENT DIRECTION: W		
		SPEED: 1 M.P.H.		
	COLLISION HISTORIC >\$25K <=\$25K	12 000 000 00		
		13. SEA STATE: 2 FT.		

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## 17. INVESTIGATION FINDINGS:

A fire occurred at Green Canyon Block 680, Platform A (Constitution) when the No. 1 Compressor caught fire. At approximately 0205 hours, a reducer coupling, which connected a 1/2 inch ball valve to the No. 1 3rd stage volume bottle, parted in the thread section and the valve began leaking gas. The gas was heard by the night crew who then began looking for the leak. The escaping gas contacted an ignition source in the engine air intake and ignited. This caused a backfire strong enough to remove air cleaners from their housing which was able to be heard across the platform. platform Emergency Shut Down (ESD) was activated. All personnel were made aware of the situation and were instructed to report to their muster stations. At approximately 0210 hours, the fire was suppressed and extinguished using the onboard fire hose system and the deluge system.

18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

The cause of this incident was determined to be a fatigue fracture of the ball valve caused by vibration over time.

19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

The ball valve is oversized with respect to weight and is also rated for pressures that are not physically achievable with this type of compressor.

20. LIST THE ADDITIONAL INFORMATION:

Since the fire, Anadarko has determined that the ball valve is not needed and that a simple plug will be sufficient. This would reduce the weight stress on the reducer coupling and reduce stress from vibration.

21. PROPERTY DAMAGED:

NATURE OF DAMAGE:

Flash Gas Compressor and associated Needs to be replaced Caterpillar engine

ESTIMATED AMOUNT (TOTAL):

\$75,000

22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

Due to the specific nature of this incident, the Houma District has no recommendations to report to the Regional Office of Safety Management.

- 23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: NO
- 24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:

None

25. DATE OF ONSITE INVESTIGATION:

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Amy Wilson /

29. ACCIDENT INVESTIGATION PANEL FORMED:

30. DISTRICT SUPERVISOR: OCS REPORT: Michael J. Saucier

APPROVED DATE: 24-JUL-2007

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## FIRE/EXPLOSION ATTACHMENT

1.	SOURCE OF IGNITIO	N: <b>E</b> :	ngine Air l	Intake		
2.	TYPE OF FUEL:	X	GAS OIL DIESEL CONDENSATE HYDRAULIC OTHER			
3.	3. FUEL SOURCE: #1 Compressor 3rd Stage Volume Bottle					
4.	. WERE PRECAUTIONS OR ACTIONS TAKEN TO ISOLATE KNOWN SOURCES OF IGNITION PRIOR TO THE ACCIDENT ? NO					
5.	TYPE OF FIREFIGHT	ING E	EQUIPMENT U	TILIZED:	NONE	
					OTHER	

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